



LNP™ LUBRICOMP™ Compound KP004A

Americas: COMMERCIAL

Also known as: LNP™ LUBRICOMP™ Compound KL-4540 D

Product reorder name: KP004A

LNP LUBRICOMP KP004A is a compound based on Acetal Homopolymer resin containing 20% PTFE/Silicone. Added feature of this material is: Wear Resistant.

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, break	510	kgf/cm ²	ASTM D 638
Tensile Strain, break	12.5	%	ASTM D 638
Tensile Modulus, 50 mm/min	22400	kgf/cm ²	ASTM D 638
Flexural Stress	770	kgf/cm ²	ASTM D 790
Flexural Modulus	24600	kgf/cm ²	ASTM D 790
Tensile Stress, break	45	MPa	ISO 527
Tensile Strain, break	10.5	%	ISO 527
Tensile Modulus, 1 mm/min	2600	MPa	ISO 527
Flexural Stress	77	MPa	ISO 178
Flexural Modulus	2800	MPa	ISO 178
IMPACT			
Izod Impact, unnotched, 23°C	43	cm-kgf/cm	ASTM D 4812
Izod Impact, notched, 23°C	4	cm-kgf/cm	ASTM D 256
Instrumented Impact Energy @ peak, 23°C	50	cm-kgf	ASTM D 3763
Multiaxial Impact	10	cm-kgf	ISO 6603
Izod Impact, unnotched 80*10*4 +23°C	29	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	4	kJ/m ²	ISO 180/1A
THERMAL			
HDT, 0.45 MPa, 3.2 mm, unannealed	163	°C	ASTM D 648
HDT, 1.82 MPa, 3.2mm, unannealed	99	°C	ASTM D 648
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	99	°C	ISO 75/Af
PHYSICAL			
Density	1.49	g/cm ³	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.2	%	ASTM D 570



LNP™ LUBRICOMP™ Compound KP004A

Americas: COMMERCIAL

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
PHYSICAL			
Mold Shrinkage, flow, 24 hrs (5)	2.1	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs (5)	2.1	%	ASTM D 955
Mold Shrinkage, flow, 24 hrs (5)	2.14	%	ISO 294
Mold Shrinkage, xflow, 24 hrs (5)	2.05	%	ISO 294
Wear Factor Washer	9	10 ⁻¹⁰ in ⁵ -min/ft-lb-hr	ASTM D 3702 Modified
Dynamic COF	0.25	-	ASTM D 3702 Modified
Static COF	0.16	-	ASTM D 3702 Modified
Density	1.49	g/cm ³	ISO 1183



LNP™ LUBRICOMP™ Compound KP004A

Americas: COMMERCIAL

PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	80	°C
Drying Time	4	hrs
Melt Temperature	200 - 215	°C
Front - Zone 3 Temperature	210 - 220	°C
Middle - Zone 2 Temperature	195 - 205	°C
Rear - Zone 1 Temperature	175 - 190	°C
Mold Temperature	80 - 110	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm